

ROSS Series 27 Poppet Valves for Line Mounting

Valves in this Series are available with single or double solenoid pilots or an air head for remote pressure control. Valve elements have end-guided stainless steel stems. Flush flexible manual override buttons are standard on solenoid models. Solenoid models listed in this catalog use an internal pilot supply. They are, however, easily field-convertible for use with an external pilot supply. Models for external pilot supply may also be ordered from ROSS.

To provide special control functions, most models are also available with the following **LOGICAIR®** adaptors.

Timed Sequence Adaptor: Allows the actuation and/or de-actuation of a valve to be delayed up to 30 seconds for 2/2 valves, and up to 3 seconds for 3/2 and 4/2 valves. For longer delays see "Q" adaptor below.

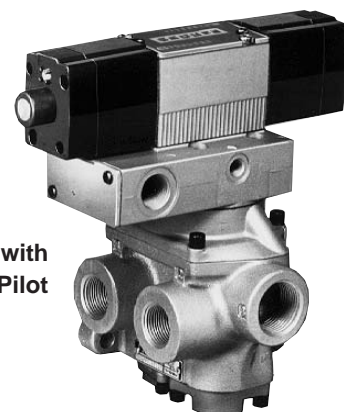
"PB" Adaptor: Increases the actuating force on the valve piston. Useful with low pilot pressure.

Air Index Adaptor: Allows a single control valve to function as an impulse controlled, detented valve. Successive momentary signals from the same source actuate and de-actuate the valve.

"Q" Adaptor: For use in conjunction with the timed sequence adaptor to extend the delay interval up to 60 seconds. The "Q" adaptor also provides quicker response to actuating and de-actuating signals.

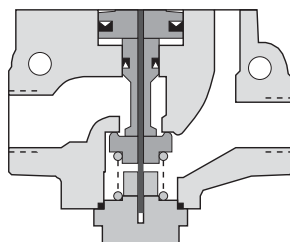


3/2 Valve with
Single Solenoid Pilot

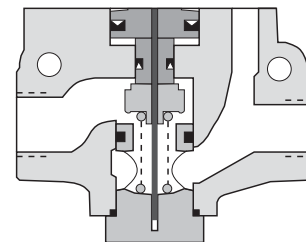


4/2 Valve with
Double Solenoid Pilot

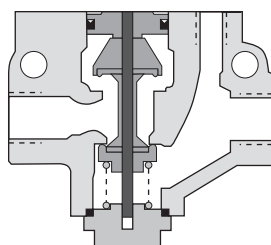
Series 27 Valve Bodies



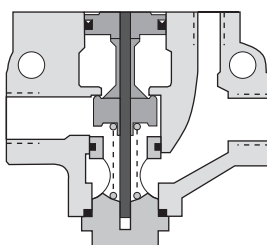
2/2 Normally Closed



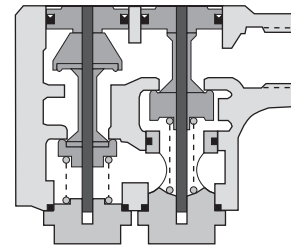
2/2 Normally Open



3/2 Normally Closed



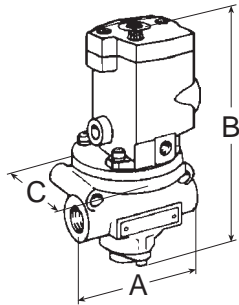
3/2 Normally Open



4/2

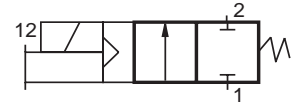
Series 27 Single Solenoid Pilot Inline Valves

2/2 Valves

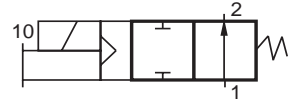


Port Size	Valve Model Numbers		Average C _v		Weight lb. (kg)
	Normally Closed	Normally Open	N.C.	N.O.	
1/4	2771B2001	2772B2001	2.3	2.3	2.5 (1.1)
3/8	2771B3001	2772B3001	3.8	3.3	
1/2	2771B4011	2772B4011	4.0	3.5	
1/2	2771B4001	2772B4001	7.7	6.5	3.3 (1.5)
3/4	2771B5001	2772B5001	9.0	7.3	
1	2771B6011	2772B6011	9.0	7.9	
1	2771B6001	2772B6001	24	21	7.0 (3.2)
1-1/4	2771B7001	2772B7001	29	20	
1-1/2	2771B8011	2772B8011	29	21	
1-1/2	2771B8001	2772B8001	49	49	15.5 (6.9)
2	2771B9001	2772B9001	57	57	
2-1/2	2771B9011	2772B9011	64	72	

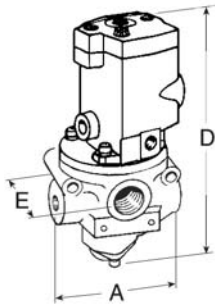
Normally Closed



Normally Open

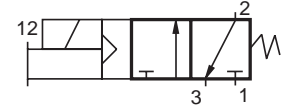


3/2 Valves

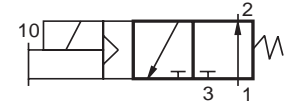


Port Sizes In-Out Exh.		Valve Model Numbers		Average C _v		Weight lb. (kg)
		Normally Closed	Normally Open	N.C.	N.O.	
1/4	1/2	2773B2001	2774B2001	2.8	2.5	2.5 (1.1)
3/8	1/2	2773B3001	2774B3001	4.0	3.0	
1/2	1/2	2773B4011	2774B4011	3.8	3.0	
1/2	1	2773B4001	2774B4001	7.8	7.2	3.3 (1.5)
3/4	1	2773B5001	2774B5001	9.4	7.2	
1	1	2773B6011	2774B6011	10	7.2	
1	1-1/2	2773B6001	2774B6001	29	21	7.0 (3.2)
1-1/4	1-1/2	2773B7001	2774B7001	31	22	
1-1/2	1-1/2	2773B8011	2774B8011	31	21	
1-1/2	2-1/2	2773B8001	2774B8001	69	58	16.5 (7.4)
2	2-1/2	2773B9001	2774B9001	70	60	
2-1/2	2-1/2	2773B9011	2774B9011	71	55	

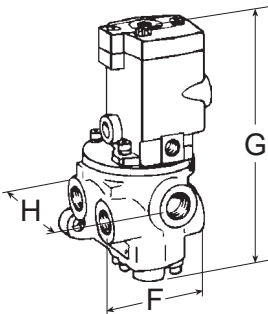
Normally Closed



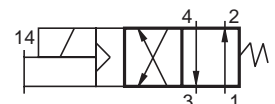
Normally Open



4/2 Valves



Port Sizes In-Out Exhaust		Valve Model Numbers	Average C _v	Weight lb. (kg)
1/4	1/2	2776B2001	2.5	3.0 (1.4)
3/8	1/2	2776B3001	3.6	
1/2	1/2	2776B4011	3.7	
1/2	1	2776B4001	6.9	5.3 (2.4)
3/4	1	2776B5001	8.2	
1	1	2776B6011	8.9	
1	1-1/2	2776B6001	23	11.3 (5.1)
1-1/4	1-1/2	2776B7001	24	
1-1/2	1-1/2	2776B8011	25	



IMPORTANT NOTE

Please read carefully and thoroughly all of the **CAUTIONS**.

OVERALL DIMENSIONS inches (mm)

Port Size	A	B	C	D	E	F	G	H
1/4	3.6	6.9	3.1	7.1	3.1	3.9	7.5	3.9
to 1/2	(90)	(175)	(79)	(181)	(79)	(99)	(191)	(99)
1/2	4.6	7.6	3.1	7.9	3.6	4.6	9.5	5.3
to 1	(116)	(193)	(79)	(201)	(91)	(117)	(241)	(134)
1	6.6	10.3	4.1	10.3	4.8	6.5	10.8	8.3
to 1-1/2	(168)	(263)	(104)	(263)	(123)	(165)	(274)	(211)
1-1/2	8.6	11.8	5.1	12.3	6.3	—	—	—
to 2-1/2	(219)	(300)	(130)	(313)	(161)	—	—	—

STANDARD SPECIFICATIONS: For valves on this page.

Solenoids: AC or DC power.

Power Consumption: 87 VA inrush, 30 VA holding on 50 or 60 Hz; 14 watts on DC.

Ambient Temperature: 40° to 120°F (4° to 50°C).

Media Temperature: 40° to 175°F (4° to 80°C).

Flow Media: Filtered air. 5 micron recommended.

Inlet Pressure:

1/4 to 1-1/2 Port Sizes: 15 to 150 psig (1 to 10 bar).

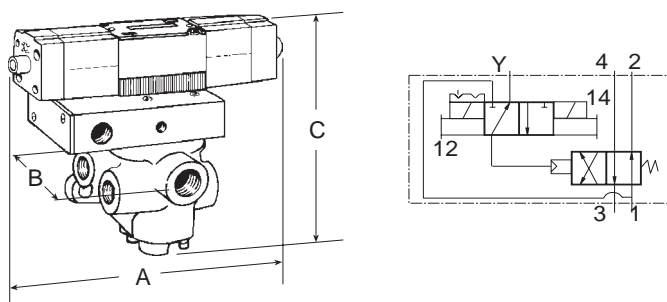
1-1/2 to 2-1/2 Port Sizes: 30 to 150 psig (2 to 10 bar).

Pilot Pressure: When external supply is used, pressure must be equal to or greater than inlet pressure.

Threads: Model numbers above specify NPT pressure port threads.

Series 27 Double Solenoid Pilot Inline Valves

4/2 Valves



OVERALL DIMENSIONS inches (mm)

Port Size	A	B	C
1/4 to 1/2	9.4 (239)	3.9 (99)	7.9 (201)
1/2 to 1	9.4 (239)	5.3 (134)	9.7 (246)
1 to 1-1/2	9.4 (239)	8.2 (208)	11.6 (295)

IMPORTANT NOTE

Please read carefully and thoroughly all of the **CAUTIONS**.

Port Sizes In-Out	Exhaust	Valve Model Numbers	Average C _v	Weight lb. (kg)
1/4	1/2	2776B2003	2.5	
3/8	1/2	2776B3003	3.6	4.0 (1.8)
1/2	1/2	2776B4013	3.7	
1/2	1	2776B4003	6.9	
3/4	1	2776B5003	8.2	6.3 (2.8)
1	1	2776B6013	8.9	
1	1-1/2	2776B6003	23	
1-1/4	1-1/2	2776B7003	24	12.3 (5.5)
1-1/2	1-1/2	2776B8013	25	

STANDARD SPECIFICATIONS: For valves on this page.

Solenoids: AC or DC power.

Power Consumption: Each solenoid; 190 VA inrush, 40 VA holding on 50 or 60 Hz; 20 watts on DC.

Indicator Lights: In each solenoid housing.

Ambient Temperature: 40° to 120°F (4° to 50°C).

Media Temperature: 40° to 175°F (4° to 80°C).

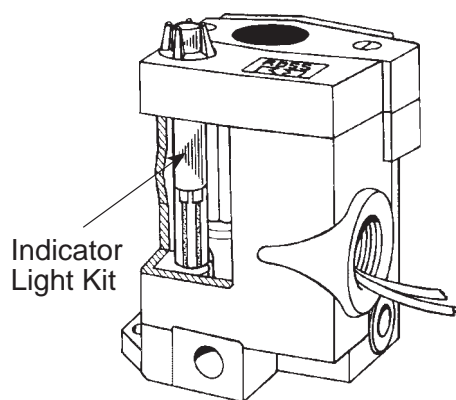
Flow Media: Filtered air. 5 micron recommended.

Inlet Pressure: 15 to 150 psig (1 to 10 bar).

Pilot Pressure: If external supply is used, pressure must be equal to or greater than inlet pressure.

Threads: Model numbers above specify NPT pressure port threads.

Indicator Light Kit



An indicator light extends through the solenoid or pilot cover and is illuminated when the solenoid is energized. Such lights are standard on double solenoid valves in Series 21 and 27.

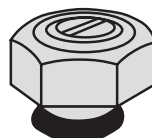
An indicator light is available in kit form for single solenoid models in Series 16, Series 21 (type O only), and Series 27. Order kit number **862K87** and specify the voltage of the solenoid.

Manual Override Kits

Flush flexible manual overrides are standard on single solenoid models in Series 16 and Series 27. Double solenoid models in Series 21 and 27 have flush metal-button overrides. Both types are non-locking.

Each of the buttons in the override kits below is made of metal and is spring-returned. The locking type button, however, can be kept in the actuated position by turning the slot in the top of the button with a screwdriver.

Order by the kit numbers shown below.

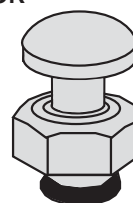


FLUSH BUTTON

Locking type **Kit 792K87**
Non-locking type **Kit 790K87**

EXTENDED BUTTON WITH PALM ACTUATOR

Non-locking type
Kit 984H87



EXTENDED BUTTON

Non-locking type
Kit 791K87

